# STEEL SPECIFICATIONS



Amarr,				C A	ARRIA	GE H	0 U S E	DESIG	€ N							TR	ADIT	0 N A L	DESI	G N			
ENTRE/MATIC	AMARR CARRIAGE COURT CC4000	AMARR CLASSICA CL1000	AMARR CLASSICA CL2000	AMARR CLASSICA CL3000	AMARR OAK SUMMIT OS1000	AMARR OAK SUMMIT OS2000	AMARR OAK SUMMIT OS3000	AMARR HILLCREST HI1000	AMARR HILLCREST HI2000	AMARR HILLCREST HI3000	AMARR DESIGNER'S CHOICE DC3138	AMARR DESIGNER'S CHOICE DC3200	AMARR HERITAGE HR1000	AMARR HERITAGE HR2000	AMARR HERITAGE HR3000	AMARR STRATFORD ST1000	AMARR STRATFORD ST2000	AMARR STRATFORD ST3000	AMARR LINCOLN LI1000	AMARR LINCOLN LI2000	AMARR LINCOLN LI3000	AMARR OLYMPUS OL3138	AMARR OLYMPUS OL3200
PANEL DESIGNS (Safe Guard)		1	1	1	1	1	1						1	1	1	1	1	1					
Short													•	•	•	•	•	•	•	•	•	TW	•
Long													•	•	•				•	•	•		•
Flush																						TW	TW
Ribbed															•						•		
Carriage House	18 Designs	7 Designs	7 Designs	7 Designs	4 Designs	4 Designs	4 Designs	4 Designs	4 Designs	4 Designs	1 Design	4 Designs											
ONSTRUCTION LAYERS	4	1	2	3	1	2	3	1	2	3	3	3	1	2	3	1	2	3	1	2	3	3	3
Steel																							
Steel + Insulation																							
Steel + Insulation + Steel																							
Overlay + Steel + Insulation + Steel																							
OOOR THICKNESS	2" (5.1cm)	2"(5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1-3/8"(3.5cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1-3/8"(3.5cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1-3/8"(3.5cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1-3/8"(3.5cm	) 2" (5.1cm)
NSULATION	Polystyrene <sup>1</sup>	2 (0.1011)	Polystyrene <sup>1</sup>	Polyurethane	2 (0.1611)	Polystyrene <sup>1</sup>	Polystyrene <sup>1</sup>	2 (0.1011)	Polystyrene <sup>1</sup>	Polystyrene <sup>1</sup>	Polyurethane	Polyurethane	_ (0.16III/	Polystyrene <sup>1</sup>	Polystyrene <sup>1</sup>	2 (0.1011)	Polystyrene <sup>1</sup>	Polystyrene <sup>1</sup>	2 (0.1011)	Polystyrene <sup>1</sup>		Polyurethane	Polyurethane
R-VALUE <sup>2</sup>	6.48		6.64	13.35		6.64	6.48		6.64	9.05	14.46	19.40*/13.35**		6.64	9.05		6.64	6.48		6.64	9.05	14.46	19.40 <sup>†</sup> /13.35 <sup>‡</sup>
TEEL THICKNESS	0.40		0.04	10.00		0.04	0.40		0.04	3.00	14.40	10.00		0.04	5.05		0.04	0.40		0.04	3.03	14.40	10.40 / 10.00
	27/27 ga	24.00	24 ga	25/27 ga	25.00	25 ga	27/27 ga	25.00	25.00	27/27 ga	27/27 ga	27/27 ga	24 ga	24.00	24/27 ga	2F 00	2F 00	27/27 ga	25.00	25 ga	27/27 ga	27/27 ga	27/27 ga
Gauge (ga)	-	24 ga			25 ga			25 ga	25 ga			-		24 ga		25 ga	25 ga	-	25 ga			-	
Gauge (mm)	0.42/0.42mm	0.61mm	0.61mm	0.53/0.42mm	0.53mm	0.53mm	0.42/0.42mm	0.53mm	0.53mm	0.42/0.42mm	0.42/0.42mm		0.61mm	0.61mm	0.61/0.42mm	0.53mm	0.53mm	0.42/0.42mm	0.53mm	0.53mm	0.42/0.42mn	0.42/0.42mm	0.42/0.42mm
VOODGRAIN EXTERIOR TEXTURE	•	•	•	•	•	•	•			•	<u> </u>	•	•	•	•	-	•6	•		-	•	<u> </u>	•
GALVANIZED END STILES		•	•		•	•		•	•							•	•		•	•			
PAINTED END STILES	•			•			•			•	•	•	•	•	•			•			•	•	•
HERMAL SEAL	•						•				•	•*			•			•				•	•'
BOTTOM WEATHER SEAL																							
Steel Retainer	_	•	•	•	•	•		•	•			•**	•	•		•	•		•	•			•‡
Aluminum Retainer	•						•					•*			•			•					•†
Extruded Vinyl										•	•										•	•	-
DECORATIVE WINDOW OPTIONS	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
VINDOW GLASS OPTIONS																							
3/32" (0.24cm) Single Strength					•	•	•	•	•	•	•	٠	•	•	•	•	•	•	•	•	•		•
1/8" (0.32cm) Tempered 2X Strength	•	•	•	•																			
Clear Insulated	•						•			•	•	•			•			•			•		
Obscure	•	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•		•
Frost		•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•		•
Dark Tint		•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•		•
DECORATIVE HARDWARE OPTIONS	•	•	•	•	•	•	•	•	•	•	•	•											
EXTERIOR COLOR OPTIONS																							
True White (TW)	•3	•	•	•	•	•	•	•	•	•	•	٠	٠	•	•	•	•	•	•	•	•		•
Almond (AL)	•3	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•		•
Wicker Tan (WK)	•3	•	•	•	•	•	•	•	•	•		٠				•	•	•	•	•	•		•
Sandtone (ST)	•3	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•		•
Terratone (TT)		•	•	•	•	•	•	•	•	•						•	•	•	•	•	•		
Dark Brown (DN)		•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•		•
Hunter Green (HG)							•											•					
Gray (GY)							•											•					
Charcoal Gray (EF)		•	•	•				•	•	•									•	•	•		
Black (BL)		•	•									•	•	•	•								•
Golden Oak (OK)		•						•					•	•			•				•		
Walnut (NT)		•			•	•	•	•	•			•	•	•	•		•		•		•		
Mahogany (MY)												•											
VIND LOAD <sup>4</sup> AVAILABLE	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
PAINT FINISH WARRANTY <sup>5</sup>	Lifetime	Lifetime	Lifetime	Lifetime	15 Years	25 Years	Lifetime	15 Years	25 Years	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	15 Years	25 Years	Lifetime	15 Years	25 Years	Lifetime	Lifetime	Lifetime
VORKMANSHIP/HARDWARE WTY	5 Years	3 Years	5 Years	Lifetime	1 Year	2 Years	3 Years	1 Year	2 Years	3 Years	5 Years	Lifetime	3 Years	5 Years	Lifetime	1 Year	2 Years	3 Years	1 Year	2 Years	3 Years	5 Years	Lifetime



- Insulation on Amarr brand doors has passed self-ignition, flamespread, and smoke developed index fire testing.
- <sup>2</sup> Calculated door section R-value is in accordance with DASMA TDS-163.
- True White Bead Board only. Based on independent laboratory test results.
- \*\*All panels and colors except True White Bead Board.
- True White Short and Flush panel designs only. Based on independent laboratory test results.
- <sup>‡</sup> All panels and colors except True White Short and Flush panel designs.
- With White Overlay.
- 4 It is your responsibility to make sure your garage door meets local building codes.
- For complete warranty details, visit amarr.com or contact your local Amarr dealer.
- Flush Panel design has Stucco texture

## WOOD SPECIFICATIONS

## SPECIALTY SPECIFICATIONS

	AMARR® BY DESIGN AD4000					
PANEL DESIGNS						
Carriage House	Unlimited Designs					
CONSTRUCTION*						
Wood + Insulation + Wood	•					
DOOR THICKNESS	3" (7.6cm)					
WOOD BASEPLY OPTIONS						
5/8" MDO Plywood (paint grade only)	•					
1/2" Marine Grade Plywood	•					
5/8" Incense Cedar	•					
5/8" Clear Vertical Grain Cedar	•					
5/8" Red Grandis	•					
5/8" Mahogany	•					
Other materials available upon request	•					
TRIM OVERLAY OPTIONS						
5/8" Moisture-and Rot-resistant	•					
Extira Exterior Panel (paint grade only)	•					
5/8" Incense Cedar	•					
5/8" Clear Vertical Grain Cedar	•					
5/8" Red Grandis	•					
5/8" Mahogany	•					
Other materials available upon request	•					
OPTIONAL WOOD DISTRESSING	•					
SECTION HEIGHT OPTIONS	18", 21", 28" or 32"					
POLYSTYRENE INSULATION (1-3/8" thick)	•					
R-VALUE	9.0					
BOTTOM WEATHERSEAL	•					
DECORATIVE WINDOW OPTIONS						
1/8" (0.32cm) Double Strength	•					
Insulated	•					
OPTIONAL DECORATIVE HARDWARE	•					
WIND LOAD¹ AVAILABLE*	•					
FIRE RATED DOORS AVAILABLE <sup>2</sup>	•					
SECTION WARRANTY <sup>3</sup>	1 Year					

<sup>1</sup> It is your responsibility to make sure your garage door meets local building codes.

ALUMINUM	AMARR VISTA VI1000							
FRAME CONSTRUCTION	2" thick aluminum							
SECTION HEIGHTS	21" and 24"; 18" for odd height doors							
CLEARVIEW STRUT SYSTEM	Only required for doors ≥16'							
GLASS OPTIONS								
Transparent	Clear, Obscure, ThermaPro Low-E							
Tint	Gray, Greylite, Bronze, Green							
Opaque	Frost, Snow, Whiteout, Black Ice							
PANEL OPTIONS	Full View, Aluminum, Insulated Aluminum, Louvered, Perforated							
FINISH OPTIONS								
Anodize	Clear, Champagne, Copper, Medium Bronze, Dark Bronze, Black							
Paint <sup>3</sup>	26 standard PVDF colors, 21 standard Powder Coat colors, RAL and custom colors in both PVDF and Powder Coat							
Mill	Perforated panel only							
WIND LOAD¹ AVAILABLE	•							
FINISH WARRANTY <sup>2</sup>	5 Years							
WORKMANSHIP/HARDWARE WARRANTY <sup>2</sup>	5 Years							

<sup>&</sup>lt;sup>1</sup> It is your responsibility to make sure your garage door meets local building codes.

ALUMINUM	AMARR HORIZON HO1000						
FRAME CONSTRUCTION	2" thick aluminum						
SECTION HEIGHTS	Varies by door height						
CLEARVIEW STRUT SYSTEM	Only required for doors ≥16'						
GLASS OPTIONS							
Transparent	Clear, Obscure, ThermaPro Low-E						
Tint	Gray, Greylite, Bronze, Green						
Opaque	Frost, Snow, Whiteout						
FINISH OPTIONS							
Anodize	Clear, Champagne, Copper, Medium Bronze, Dark Bronze, Black						
Paint <sup>3</sup>	26 standard PVDF colors, 21 standard Powder Coat colors, RAL and custom colors in both PVDF and Powder Coat						
WIND LOAD <sup>1</sup> AVAILABLE	NA						
FINISH WARRANTY <sup>2</sup>	5 Years						
WORKMANSHIP/HARDWARE WARRANTY <sup>2</sup>	5 Years						

sure your garage door meets local building codes.

#### HARDWARE SPECIFICATIONS

TRACK: 2" industrial grade galvanized .083 horizontal and vertical track. Standard lift 2SC-15" radius or 2LC-6" low headroom clearance. For doors over 650 lbs, 3" track.

HINGES: Up to 12': Single-end 11ga graduated galvanized. 12' and over: Double-end 11ga graduated galvanized.

ROLLERS: 2" nylon 10-ball bearing commercial rollers (short stem for up to 12'; long stem for 12' and over).

STRUTS: 3" galvanized struts

COUNTER BALANCE: 10,000 cycle torsion springs, cast aluminum cable drums, 1" diameter 11ga torsion tube. For doors over 650 lbs, solid core steel shaft and coupler if exceeding 151" in length.

FASTENERS: Cadmium plated fasteners (standard) for on-door hardware and securing tracks to jambs. All hinge fasteners are factory installed with concealed bolt heads (under the trim overlay).

OPERATION: Manual push-up. No lock assembly is supplied. Electric openers with 3/4 hp recommended for best possible operation.

Doors available in various heights and widths. Hardware specifications are consistent with doors not exceeding 18' wide and 10' high. Requirements escalate with door size and weight and have limitations. Contact your local Amarr dealer for specific details.



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#### **Entrematic**

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<sup>\*</sup> Optional: Wood-on-steel section construction is available. Some wind load pressures may require

<sup>&</sup>lt;sup>2</sup> Optional: Special-designed doors meet guidelines for CA Building Codes for use in Wildlife Urban Interface (WUI). Fire-rated doors with insulated and tempered glass windows available.

<sup>3</sup> For complete warranty details. visit amarr.com or contact your local Amarr dealer.

Doors are shipped natural. Priming is available for paint grade doors. All doors require finishing on all six (6) sides of each section within two days of receipt of door(s) and prior to installation. Visit amarr.com for finishing recommendations. wood-on-steel section construction.

<sup>&</sup>lt;sup>2</sup> For complete warranty details, visit amarr.com or contact your local Amarr dealer.

<sup>&</sup>lt;sup>3</sup> For complete color availability visit amarr.com

<sup>&</sup>lt;sup>1</sup> It is your responsibility to make <sup>2</sup> For complete warranty details, <sup>3</sup> For complete color availability visit amarr.com or contact your visit amarr.com